

SQAD-6 Quality Control Notice (QCN)

Sub Code: HEAT

Heat Treatment Charts or Summary of Time and Temperature Data

Each item or material ordered for which this quality statement is specified requires a certified copy of the actual heat treatment chart(s). Each chart shall reference the Exelon PO/Contract number, the charging time, rate, temperature, cooling time, quench time, as applicable, and should include any other pertinent data on the process.

Heat Treatment Certification

Each item or material ordered for which this quality statement is specified requires a "Certification Of Heat Treatment" (when applicable or specified). This certification shall include a summary description of the heat treatment time and temperature data. The certification shall reference the Exelon PO/Contract number and item number.

Heat Treatment for Fasteners

Each item or material ordered for which this quality statement is specified requires identification of the heat treatment times and temperatures (for sizes larger than 1 inch nominal diameter or a statement of heat treated condition for smaller sizes). This information may be included on the CMTR, Certification of Compliance, Certificate of Conformance or on a separate certificate.